H.C. Carbon GmbH

Technology Products Application



### Location: Bavaria; Middle Franconia





# Company profile

#### H.C. Carbon GmbH

- is a specialist in the fields of layered materials and dispersion specialties and has an experience of more than 30 years in the production and application of these products;
- is developing, producing and selling these products;
- is offering the possibility to supply you with new customized products based on patented production technologies and specific know how;
- offers solely protected or exclusive products with significant properties (brand name MECHANO).

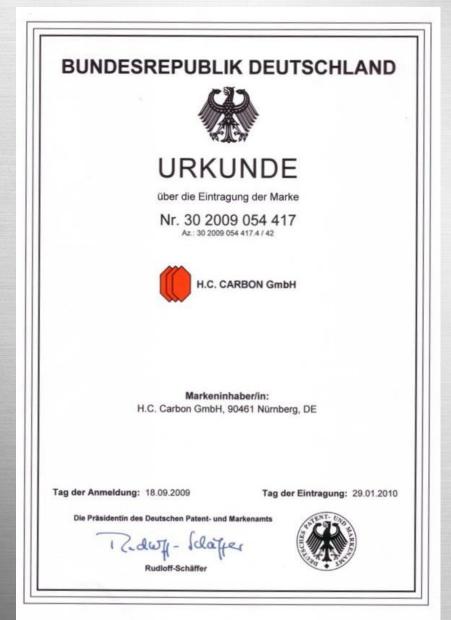


# **Product refining of HCC**

- Natural graphite (Powder and Dispersions)
- Artificial graphite
- Carbon Black (Beads and Dispersions)
- Hexagonal Boron Nitride HBN (Powder and Dispersions)
- Synergy products based on these materials



# Corporate Identity and HCC brands

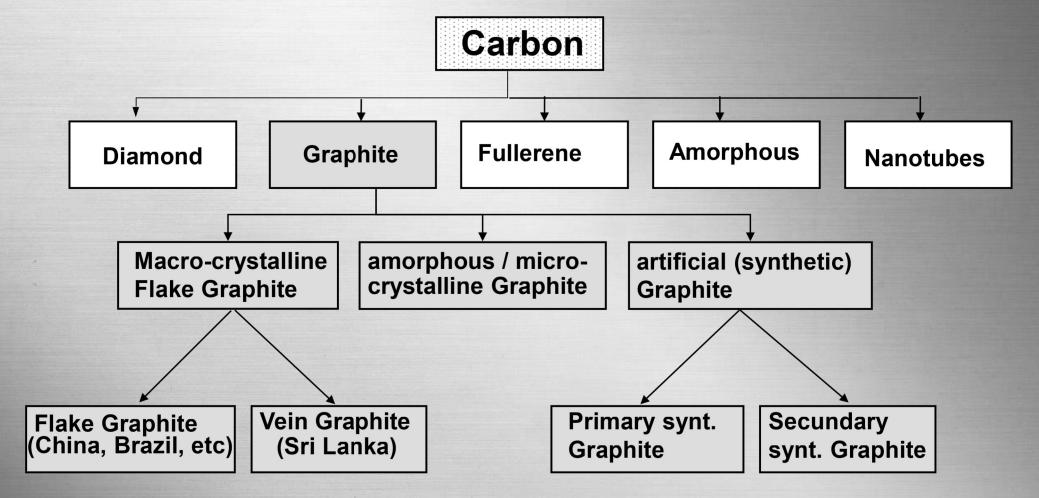


Logo and brand name are registered trade marks.
Below our registered trade marks:

MECHANO-COND®
MECHANO-LUBE®
MECHANO-CAP®
MECHANO-PRO®
MECHANO-COOL®
MECHANO-REM®
MECHANO-SORB®
MECHANO-SORB®



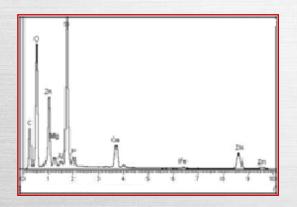
# We are familiar with graphite. Benefit from our graphite experience.



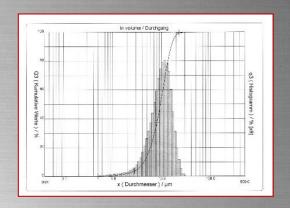
There are sub groups regarding other carbons. In this slide we refer just graphite as an example.



# HCC Technology – what we can change







**Purity** 

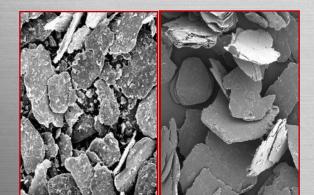
Crystallinity

Particle size

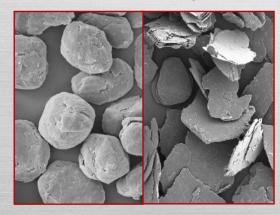


The HCC Technology can shift or change all of this parameters. We are manufacturing customized products.

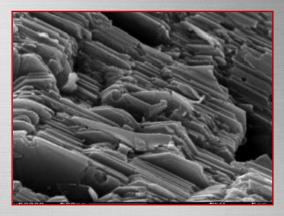
Surface



Particle shape

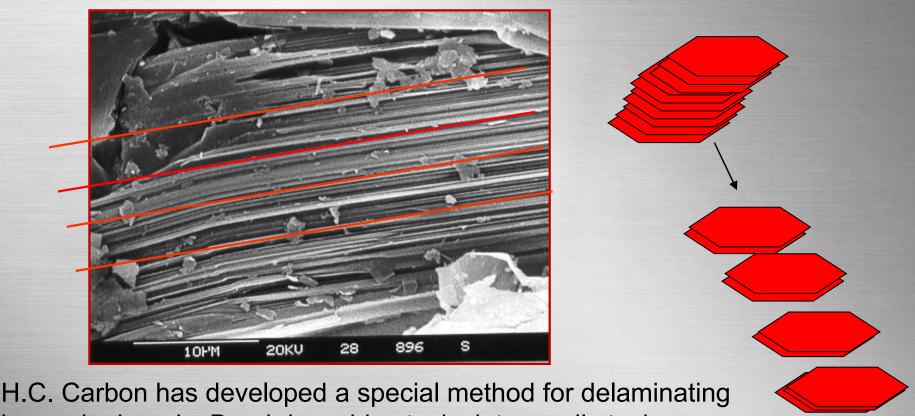


Porosity





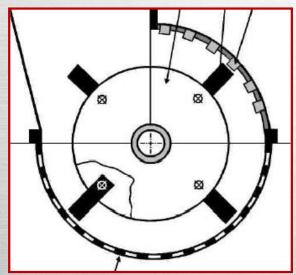
# Delaminating of graphite (schematic). Advanced method

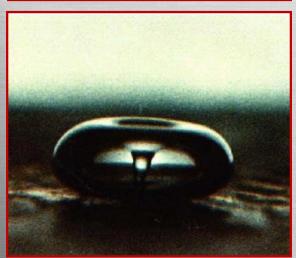


H.C. Carbon has developed a special method for delaminating layered minerals. Breakdown big stacks into small stacks, increasing aspect ratio and enhancing electrical and thermal conductivity as well as other properties.



# MECHANO-DESIGN® and HCC-dispersion technology





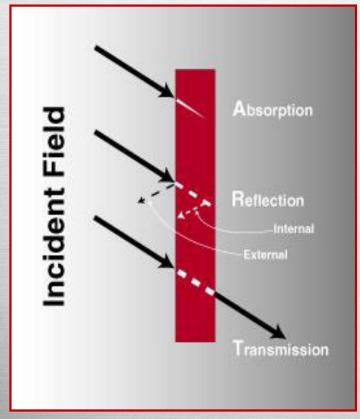
The HCC technology offers totally new ways for high tech dispersions and particle design. Some of our methods are protected by patent applications.

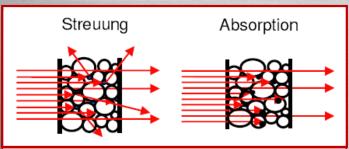
We apply high mechanical shear forces and/or cavitations forces.

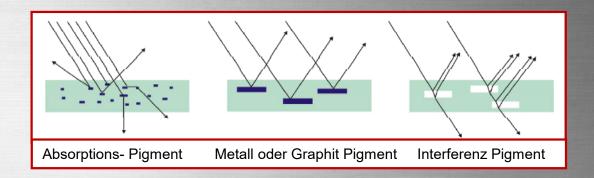
Result: Spherical products made from platelet raw materials and stable dispersions.



## Absorption and reflection







Graphite is shielding a variety of electromagnetic wavelengths. Incorporated in different materials special treated graphite can act as an absorber or reflector.

Graphite is commercially used as an infrared reflector in the thermal insulating materials.



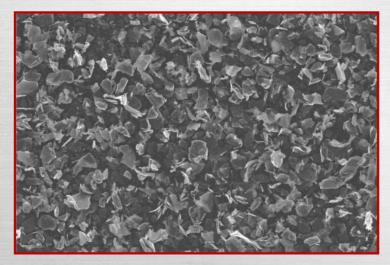
## Carbon and Boron nitride dispersions

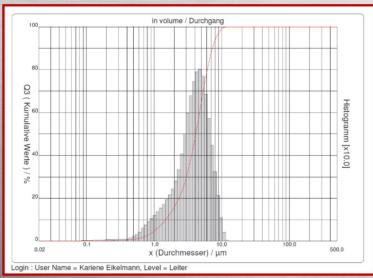
- A special developed method for the production of carbon dispersions in different liquids with high solid content
- We are focused on water based dispersions
- Combination of graphite with other fillers
- We adjust the additives to customers requirements
- Particle size from 50µm down to nano scale
- Special dispersions for printing inks.





#### **MECHANO-LUBE® 1**





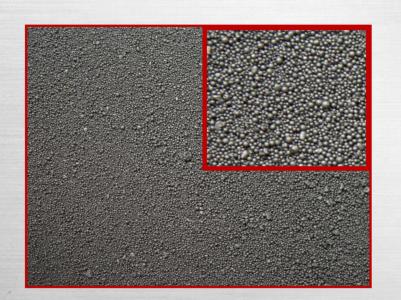
Natural graphite with very sharp particle size distribution and high purity, Special for lubricants and glide aid.

#### Features:

- Special grinding to protect the platelet shape
- High purity
- High aspect ratio
- Sharp particle size distribution

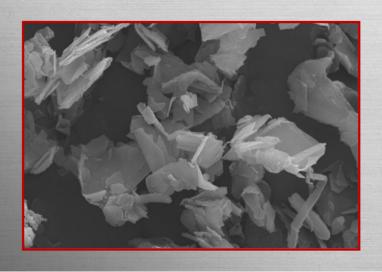


#### **MECHANO-LUBE® 4G2**



Graphite/Carbon Black pearls. Reduced dust formation, outstanding flow ability and handling behavior. Compatibility with most of systems (polymers, solvents, water based systems). Patent pending

#### **MECHANO-COND® 1**



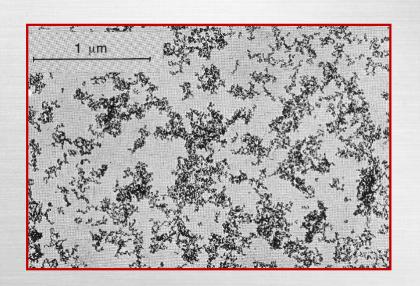
Partly delaminated and purified natural graphite. Additive for battery systems and coatings to improve the electrical and/or thermal conductivity.



H.C. Carbon

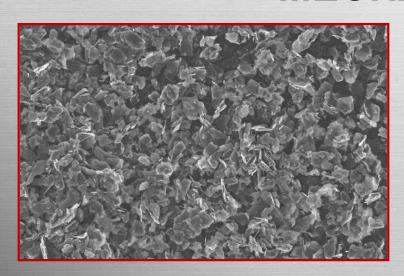
Our experience – your advantage

#### **MECHANO-COND® 5VP3**



Electrical conductive carbon black with low porosity and low DBP figure. Due to its unique morphology and surface allows easier processing and less affecting the rheological properties of polymers or liquids.

#### **MECHANO-LUBE® 2**



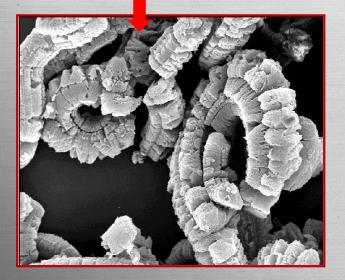
Natural graphite ultra fine with parts of submicron particles. One of finest graphite with platelet structure and low specific surface area on the market.



#### **MECHANO-PRO®**



Temperature



Graphite intercalation compounds (expandable graphite) expand 150 times by volume when exposed to heat.

Fire retardant (intumescent layer formation) synergy effect with other flame retardants. Contains no halogens and heavy metals! Can reduce common flame retardants.

Provide the optimum intumescent performance for fire retardant barriers, putties, foams, fibers or

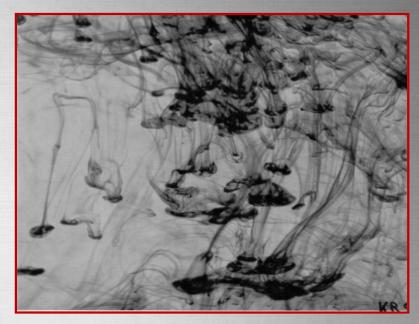
plastics.





#### MECHANO-LUBE® 1M...



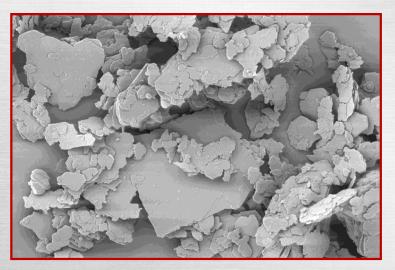


Mould releasing agent and lubricant in Instant-form. All additives for hot metal forming are incorporated.

Special for forging shops and seamless tube producers. Only adding Water and stirring at the end-user.

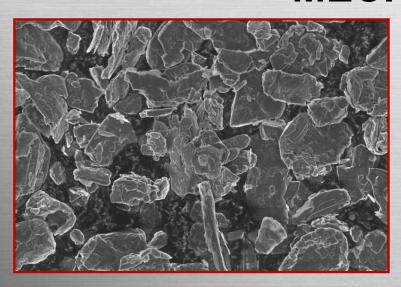


#### MECHANO-COND® 6...



Hexagonal boron nitride (HBN),
HBN is applicable for high thermal
conductivity without electrical conductivity.
For high temperature lubrication in oxidizing
environment.

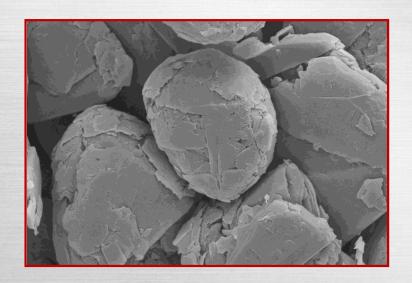
#### **MECHANO-REM® 5**



Special carbon with platelet structure but no graphite structure. Replacing graphite in a variety of applications especially as IR-blocker und diffuser in insulating systems for buildings.



#### **MECHANO-CAP® 1P1**



Spherical graphite. Produced in accordance with HCC MECHANO-DESIGN®-method. Graphite with very high bulk- and tapdensity. For electro chemical systems and where higher filler content is required.

#### **MECHANO-LUBE® 6D1**



Water based boron nitride dispersion. Lubricating, cooling and mould releasing liquid. Heat resistance over 1000°C



H.C. Carbon

Our experience – your advantage

#### **MASTERBATCHES and COMPOUNDS**

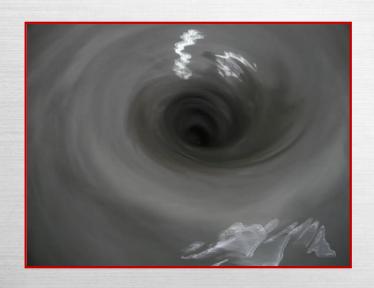
We can provide master batches or compounds on request containing our products







#### **MECHANO-LUBE® 1VP...**



Water based graphite dispersion for the hot metal forming process. Cooling- releasing- and lubricating-fluid.

Formulated to assure excellent lubricity and efficient die filling

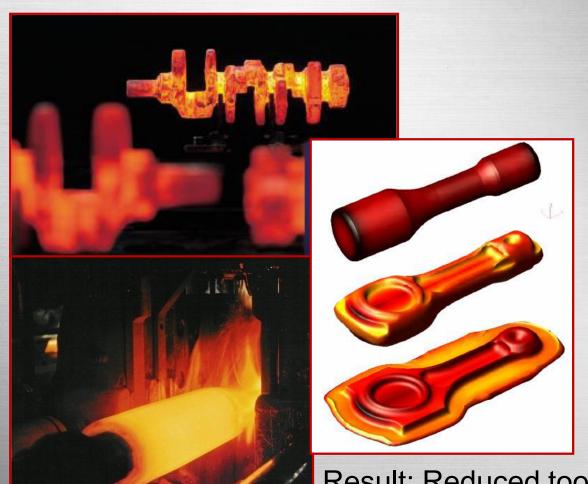


30% solid content.

Faster wetting, higher dilution ratios, excellent adhesion on hot surfaces.



## MECHANO®-Products for hot metal forming



As lubricant releasing and cooling liquid. HCC supplies dispersions with high solid content as well as instant powder. Customer is adding the water right before use.

Result: Reduced tool wear and longer die life. Cost savings up to 40%



# MECHANO®-Products for polymers and inorganic materials



**Building Insulation** 



Conductive tubes and hoses



Gear parts with self lubrication



**Conductive foils** 



Diffusions tight bottles



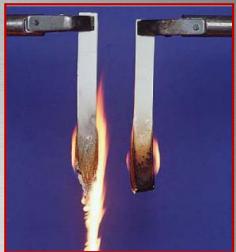
Thermal conductivity and reinforcing.



# MECHANO-COND® 6... for Polymers

- •Our MECHANO-COND®6 range can be used as flame retardant
- Reduced burning droplets
- Synergy effect with other flame retardants

- •MECHANO-COND®6 is used to improve thermal conductivity while maintaining electrical insulation
- Heat sinks
- •LED light bulbs
- Heat dissipation materials







# Carbon dispersions for conductive coating

Battery can coating and cap coating





# Carbon dispersions for conductive coating

Conductive foil coating

Chemicals:
Pigment
Dispersant
Solvent
Polymer
additive

Dispersion

Dispersion

Dispersion

Dispersion

Postprocesses:
Laminate
Slit roll
Sheet

Webs:
Release paper
Paper
Film
Foil
Texile
Nonwoven

Conductive coating bipolar steel plate





# Carbon dispersions for conductive coating

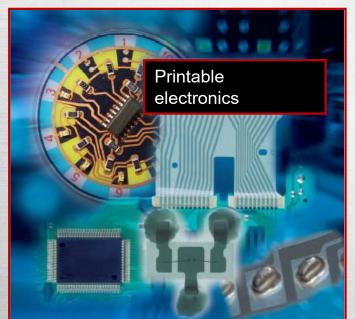
Conductive floors and conductive adhesives fibers etc.





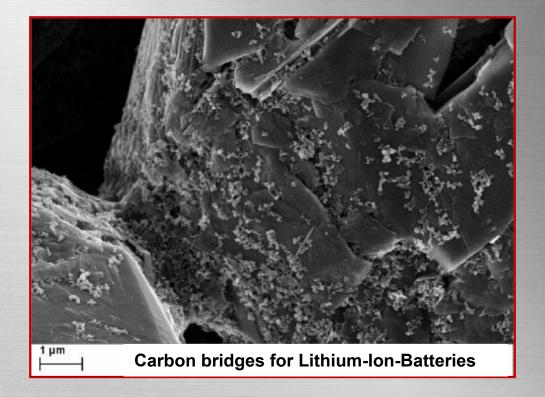


# Thermal and electrical management



Graphite
Boron nitride
Carbon black







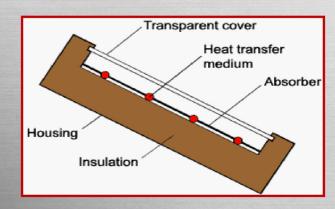
# MECHANO®-Products for lacquers paints and coatings



Antistatic paints, shieldingcoatings, corrosion protection



Antistatic fibers and adhesives



<u>Sunncollectors:</u>
Conductivity, Absorption



Heatexchangers:
Conductivity,
Corrosion protection



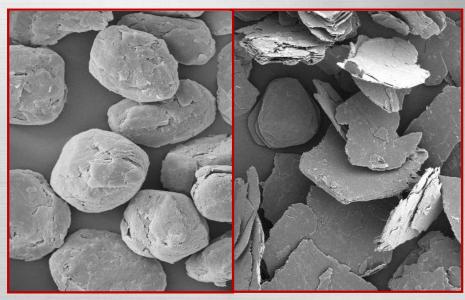
Secial lacquers:
Effect pigments



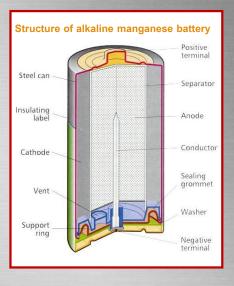
# MECHANO®-Products for electrochemical systems (power sources)







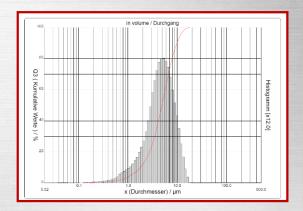


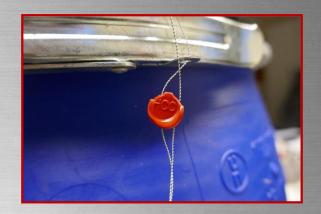




## Quality











- All our products are final filtered to avoid impurities.
- We provide a certificate of analyses for all deliveries
- After analysis, the containers are sealed.
- For each batch we hold a return sample for 3 years.



## Packaging, delivery forms











1100 kg IBC

220 kg steel barrels

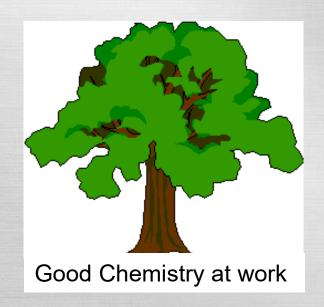
25 kg pails

300 kg Big- Bags lubricant powder

15 kg; 20 kg or 25 kg paper bags for powder products



# Our basic principle: As much chemistry as necessary, as few chemistry as possible





## Benefit from our over 30 years experience.

#### Contact

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